

CONTROLLED DOCUMENT

MAY 11 2015

JOB NUMBER
01-16368-A

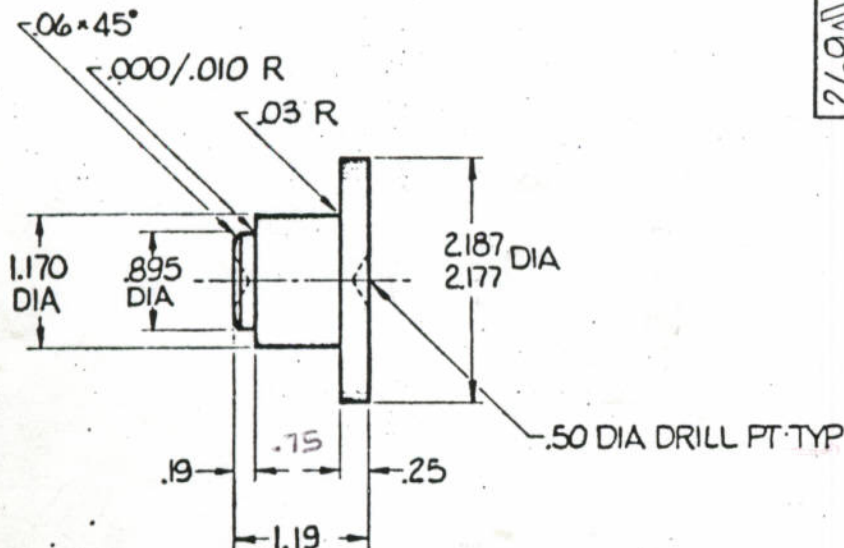
DO NOT SCALE

269A9232

KIT

REVISIONS

SYM	E.O.'S	DESCRIPTION	DRWN	APP'D	DATE



NOTES:

1. IDENTIFY PER HP 8-5 (IMPRESSION STAMP)
2. H.T. TO Rc 40-44 PER HP 1-1
3. BLACK OXIDE PER HP 4-50

RELEASED FOR PROD.

DATE: 07/21/14 INT: 8750

4140/4142 one 88 6/30/15
time only

UNDER REVIEW

URF 19-1264 19.11.08 (VM)

REDUCED SIZE PRINT

REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL			
				UNLESS OTHERWISE SPECIFIED	DRWN	GENERAL	7-1-61
				DIMENSIONAL TOLERANCES	CHK'D	7-1-61	
				3 PLACE DECIMAL $\pm .010$	APP'D	7-1-61	
				2 PLACE DECIMAL $\pm .03$	APP'D	7-1-61	
				ANGULAR $\pm 0^\circ 30'$	APP'D	7-1-61	
				DIMENSIONS TO BE MET BEFORE PLATING	APP'D	7-1-61	
				CORNER RADIUS .062 ON C' BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .033	APP'D	7-1-61	
				RADIUS ON GREATER THAN 1.250 DIA.	APP'D	7-1-61	
NEXT ASSY USED ON		NEXT ASSY	FINAL ASSY				
APPLICATION		QTY REQD					
					SCALE FULL		

PLUG -
269A5050-18
BRG REMOVAL

HUGHES TOOL COMPANY
AIRCRAFT DIVISION
CULVER CITY, CALIFORNIA



269A9232

CODE 02731 SHEET 1 OF 1

DETACHED-POST CLEARPRINT 3000-10

VELLUM "B" SIZE FORM 347 REV. 1-61

SHOP COPY